

Data Sheet

High Speed, Low Loss Multi-layer Materials

MEGTRON6

**Laminate R-5775
Prepreg R-5670**

Jun. 2015 No.15060431

Specification / Laminate R-5775

Property		Units	Test Method	Condition	Value	
THERMAL	Glass Transition Temp (Tg)	C	DSC	As received	185	
			DMA	As received	210	
	Thermal Decomposition Temp (Td)		C	TGA	As received	410
	Time to Delam (T288)	Without Cu	Min	IPC TM-650 2.4.24.1	As received	> 120
		With Cu	Min	IPC TM-650 2.4.24.1	As received	> 120
	CTE : $\alpha 1$	X - axis	ppm / C	IPC TM-650 2.4.24	< Tg	14 - 16
		Y - axis	ppm / C	IPC TM-650 2.4.24	< Tg	14 - 16
		Z - axis	ppm / C	IPC TM-650 2.4.24	< Tg	45
CTE : $\alpha 2$	Z - axis	ppm / C	IPC TM-650 2.4.24	> Tg	260	
ELECTRICAL	Volume Resistivity		M Ω - cm	IPC TM-650 2.5.17.1	C-96/35/90	1 x 10 ⁹
	Surface Resistivity		M Ω	IPC TM-650 2.5.17.1	C-96/35/90	1 x 10 ⁸
	Dielectric Constant (Dk)	@1GHz	-	IPC TM-650 2.5.5.9	C-24/23/50	3.71
		@ 10GHz	-	IPC TM-650 2.5.5.5	C-24/23/50	3.61
	Dissipation Factor (Df)	@1GHz	-	IPC TM-650 2.5.5.9	C-24/23/50	0.002
		@ 10GHz	-	IPC TM-650 2.5.5.5	C-24/23/50	0.004
PHYSICAL	Water Absorption		%	IPC TM-650 2.6.2.1	D-24/23	0.14
	Peel Strength	1oz (H-VLP)	kN / m	IPC TM-650 2.4.8	As Received	0.8
	Flammability		-	UL	C-48/23/50	94V-0

Sample thickness ; 29.5 mil = 0.750 mm (Core Type 30)

*The data above show actual values and are not guaranteed.

Specification / Laminate R-5775(K)

1GHz ; IPC TM650-2.5.5.9

2GHz-10GHz ; IPC TM650-2.5.5.5

Core Type	Actual Thickness		Cloth Style	ply	Typical Resin Content (%)	Typical Dk						Typical Df					
	mil	mm				1GHz	2GHz	4GHz	6GHz	8GHz	10GHz	1GHz	2GHz	4GHz	6GHz	8GHz	10GHz
2	2.0	0.050	1035	1	65	3.46	3.39	3.38	3.38	3.38	3.37	0.002	0.002	0.003	0.003	0.004	0.004
2.6	2.6	0.065	1080	1	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
2.6	2.6	0.065	1078	1	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
3	3.0	0.075	1078	1	63	3.49	3.42	3.41	3.40	3.40	3.39	0.002	0.002	0.003	0.003	0.004	0.004
4	3.9	0.100	3313	1	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
4	3.9	0.100	1035	2	65	3.46	3.39	3.38	3.38	3.38	3.37	0.002	0.002	0.003	0.003	0.004	0.004
5	5.0	0.127	1078	2	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
5	4.9	0.125	2116	1	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
5	5.1	0.130	1080	2	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
6	5.7	0.146	1078	2	63	3.49	3.42	3.41	3.40	3.40	3.39	0.002	0.002	0.003	0.003	0.004	0.004
6	5.9	0.150	1080	2	63	3.49	3.42	3.41	3.40	3.40	3.39	0.002	0.002	0.003	0.003	0.004	0.004
8	7.9	0.200	3313	2	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
10	9.8	0.250	2116	2	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
12	11.8	0.300	3313	3	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
16	15.7	0.400	3313	4	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
20	19.7	0.500	2116	4	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
22	21.9	0.555	7628	3	42	4.07	4.00	3.97	3.96	3.95	3.95	0.002	0.002	0.003	0.003	0.004	0.004
25	24.6	0.625	2116	5	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
29	29.1	0.740	7628	4	42	4.07	4.00	3.97	3.96	3.95	3.95	0.002	0.002	0.003	0.003	0.004	0.004
30	29.5	0.750	2116	6	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
37	36.4	0.925	7628	5	42	4.07	4.00	3.97	3.96	3.95	3.95	0.002	0.002	0.003	0.003	0.004	0.004

*The data above show actual values and are not guaranteed.

Specification / Prepreg R-5670(K)

1GHz ; IPC TM650-2.5.5.9

2GHz-10GHz ; IPC TM650-2.5.5.5

Cloth Style	Resin Content (%)	Typical Thickness (um)	Typical Dk						Typical Df					
			1GHz	2GHz	4GHz	6GHz	8GHz	10GHz	1GHz	2GHz	4GHz	6GHz	8GHz	10GHz
1027	75	49	3.28	3.21	3.20	3.20	3.20	3.19	0.002	0.002	0.003	0.003	0.004	0.004
1035	70	60	3.35	3.25	3.25	3.24	3.24	3.23	0.002	0.002	0.003	0.003	0.004	0.004
	73	68	3.29	3.22	3.22	3.21	3.21	3.20	0.002	0.002	0.003	0.003	0.004	0.004
	75	74	3.28	3.21	3.20	3.20	3.20	3.19	0.002	0.002	0.003	0.003	0.004	0.004
1080	64	76	3.47	3.40	3.39	3.39	3.39	3.38	0.002	0.002	0.003	0.003	0.004	0.004
	68	87	3.41	3.34	3.33	3.33	3.33	3.32	0.002	0.002	0.003	0.003	0.004	0.004
1078	64	77	3.47	3.40	3.39	3.39	3.39	3.38	0.002	0.002	0.003	0.003	0.004	0.004
	68	89	3.41	3.34	3.33	3.33	3.33	3.32	0.002	0.002	0.003	0.003	0.004	0.004
	72	104	3.31	3.24	3.23	3.23	3.23	3.22	0.002	0.002	0.003	0.003	0.004	0.004
	75	118	3.28	3.21	3.20	3.20	3.20	3.19	0.002	0.002	0.003	0.003	0.004	0.004
3313	54	98	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
	57	106	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
2116	54	125	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
	56	132	3.67	3.60	3.59	3.58	3.58	3.57	0.002	0.002	0.003	0.003	0.004	0.004

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Specification / Laminate R-5775(G)

1GHz ; IPC TM650-2.5.5.9

2GHz-10GHz ; IPC TM650-2.5.5.5

Core Type	Actual Thickness		Cloth Style	ply	Typical Resin Content (%)	Typical Dk						Typical Df					
	mil	mm				1GHz	2GHz	4GHz	6GHz	8GHz	10GHz	1GHz	2GHz	4GHz	6GHz	8GHz	10GHz
2	2.0	0.050	1035	1	65	3.46	3.39	3.38	3.38	3.38	3.37	0.002	0.002	0.003	0.003	0.004	0.004
2.6	2.6	0.065	1080	1	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
2.6	2.6	0.065	1078	1	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
3	3.0	0.075	1078	1	63	3.49	3.42	3.41	3.40	3.40	3.39	0.002	0.002	0.003	0.003	0.004	0.004
4	3.9	0.100	3313	1	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
4	3.9	0.100	1035	2	65	3.46	3.39	3.38	3.38	3.38	3.37	0.002	0.002	0.003	0.003	0.004	0.004
5	5.0	0.127	1078	2	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
5	4.9	0.125	2116	1	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
5	5.1	0.130	1080	2	57	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
6	5.7	0.146	1078	2	63	3.49	3.42	3.41	3.40	3.40	3.39	0.002	0.002	0.003	0.003	0.004	0.004
6	5.9	0.150	1080	2	63	3.49	3.42	3.41	3.40	3.40	3.39	0.002	0.002	0.003	0.003	0.004	0.004
8	7.9	0.200	3313	2	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
10	9.8	0.250	2116	2	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
12	11.8	0.300	3313	3	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
16	15.7	0.400	3313	4	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
20	19.7	0.500	2116	4	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
25	24.6	0.625	2116	5	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
30	29.5	0.750	2116	6	54	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004

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Specification / Prepreg R-5670(G)

1GHz ; IPC TM650-2.5.5.9 2GHz-10GHz ; IPC TM650-2.5.5.5

Cloth Style	Resin Content (%)	Typical Thickness (um)	Typical Dk						Typical Df					
			1GHz	2GHz	4GHz	6GHz	8GHz	10GHz	1GHz	2GHz	4GHz	6GHz	8GHz	10GHz
1035	70	60	3.35	3.25	3.25	3.24	3.24	3.23	0.002	0.002	0.003	0.003	0.004	0.004
	73	68	3.29	3.22	3.22	3.21	3.21	3.20	0.002	0.002	0.003	0.003	0.004	0.004
	75	74	3.28	3.21	3.20	3.20	3.20	3.19	0.002	0.002	0.003	0.003	0.004	0.004
1080	64	76	3.47	3.40	3.39	3.39	3.39	3.38	0.002	0.002	0.003	0.003	0.004	0.004
	68	87	3.41	3.34	3.33	3.33	3.33	3.32	0.002	0.002	0.003	0.003	0.004	0.004
1078	64	77	3.47	3.40	3.39	3.39	3.39	3.38	0.002	0.002	0.003	0.003	0.004	0.004
	68	89	3.41	3.34	3.33	3.33	3.33	3.32	0.002	0.002	0.003	0.003	0.004	0.004
	72	104	3.31	3.24	3.23	3.23	3.23	3.22	0.002	0.002	0.003	0.003	0.004	0.004
	75	118	3.28	3.21	3.20	3.20	3.20	3.19	0.002	0.002	0.003	0.003	0.004	0.004
3313	54	98	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
	57	106	3.65	3.58	3.57	3.56	3.56	3.55	0.002	0.002	0.003	0.003	0.004	0.004
2116	54	125	3.71	3.64	3.63	3.63	3.62	3.61	0.002	0.002	0.003	0.003	0.004	0.004
	56	132	3.67	3.60	3.59	3.58	3.58	3.57	0.002	0.002	0.003	0.003	0.004	0.004

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